

## Description:

KA series products are designed as a group of middle-size and middle-travelrange high precise motorized stages. The base plates in this series employ highrigidity U-type structure to ensure this series could be suitable for the operations in the circumstances of heavy load, high rigidity and multi-dimension combinations. A stainless-steel dustproof cover is optional to protect all inner parts of stages from particles and dust in real operation environments, which could guarantee better stability, durability and the capability to keep a long-term accuracy.
KA series products employ precise-grade ball screws, linear-slider guides and highperformance shaft coupling units. This kind of design offers good adaptabilities for being used in accurate operation scenarios with relative complex environments. An external grating ruler is used with Zolix controllers MC600 or TMC-USB to ensure $1 \mu \mathrm{~m}$ closed-cycle resolution. The other key specifications of this series are also same or similar as those best ones worldwide.

## Main characteristics:

-Fine machining for U-type aluminum alloy base plates, which are treated as black anodic-oxidation. High rigidity and nice appearance.

- External imported grating ruler to ensure $1 \mu \mathrm{~m}$ closed-cycle resolution
-Precise-grade linear-slider guides are used to guarantee high load capability and high motion accuracy
-Stainless steel dustproof covers are optional
-Two-phase stepping motors standard, servo motors optional


## Naming rules:

## KA $100-(\underline{S T 242})(-\underline{C})(-\underline{E R})(-\underline{S R})$

## Series code:

KA: high precision, ball screw, linear-slider guide, aluminum alloy and closed-cycle

## Travel range:

 050: 50 mm 100: 100 mm 150: 150 mm 200: 200 mm 300: 300 mm 400: 400 mm
## Type of motor:

None (default): two-phase 57 stepping motor ST242: two-phase 42 stepping motor ASP1: Panasonic 100W AC servo motor ASY2: Yaskawa 200W AC servo motor P1:Installation plate and Shaft coupling of Panasonic 100W AC servo motor Y2:Installation plate and Shaft coupling of Yaskawa 200W AC servo motor

Position of sensors: None (default): Internal SL: External, left side SR: External, right side Note: sensors and grating rulers can NOT be installed on same side

| Model number |  | KA050 | KA100 | KA150 | KA200 | KA300 | KA400 | KA600 | KA800 | KA1000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Mechanical specifications | Table dimensions(mm) | $120 \times 120$ |  |  |  | $150 \times 150$ |  | 200X200 |  |  |
|  | Travel range(mm) | 50 | 100 | 150 | 200 | 300 | 400 | 600 | 800 | 1000 |
|  | Transmission mechanism | precise ball screws $\Phi 12 \times 4$ |  |  |  | precise ball screwsФ16×5 |  | precise ball screws $\Phi 25 \times 5$ |  |  |
|  | Guides (guiding mechanism) | linear-slider guides |  |  |  |  |  |  |  |  |
|  | Main body materials and surface treatments | Black anodic-oxidation aluminum-alloy |  |  |  |  |  |  |  |  |
|  | Weight(Kg) | 6.6 | 6.8 | 7.2 | 7.6 | 9.9 | 10.9 | 23 | 26.8 | 30 |
|  | Shaft coupling (external diameterdiameter of aperture 1-diameter of aperture 2) (mm) | 30-6.35-8 |  |  |  |  |  | 32-8-12 |  |  |
| Accuracy specifications | Closed-cycle resolution ( $\mu \mathrm{m}$ ) | 1 |  |  |  |  |  |  |  |  |
|  | Open-cycle 20-fine-subdivision resolution ( $\mu \mathrm{m}$ ) | 1 |  |  |  | 1.25 |  |  |  |  |
|  | Highest speed (mm/s) * | 40 |  |  |  | 50 |  |  |  |  |
|  | Single-direction positioning accuracy ( $\mu \mathrm{m}$ ) | $\leqslant 30$ |  |  |  |  |  | $\leqslant 40$ |  |  |
|  | Repositioning accuracy ( $\mu \mathrm{m}$ ) | $\leqslant \pm 3$ |  |  |  |  |  | $\leqslant \pm 5$ |  |  |
|  | Static clearance ( $\mu \mathrm{m}$ ) | $\leqslant 3$ |  |  |  |  |  |  |  |  |
|  | Backlash clearance ( $\mu \mathrm{m}$ ) | $\leqslant 5$ |  |  |  |  |  |  |  |  |
|  | Static parallelism (mm) | $\leqslant 0.1$ |  |  |  |  |  |  |  |  |
|  | Motion linearity ( $\mu \mathrm{m}$ ) | $\leqslant 10$ |  |  |  | $\leqslant 15$ |  | $\leqslant 10 \mu \mathrm{~m} / 100 \mathrm{~mm}$ |  |  |
|  | Motion parallelism ( $\mu \mathrm{m}$ ) | $\leqslant 15$ |  |  |  | $\leqslant 20$ |  | $\leqslant 10 \mu \mathrm{~m} / 100 \mathrm{~mm}$ |  |  |
|  | Yaw (") | $\leqslant 30$ |  |  |  | $\leqslant 40$ |  | / |  |  |
|  | Pitch (") | $\leqslant 35$ |  |  |  | $\leqslant 55$ |  | / |  |  |
| Electrical specifications | Motor and its stepping angle ( ${ }^{\circ}$ ) | Two-phase 57 stepping motor, 1.8 |  |  |  |  |  |  |  |  |
|  | Brand and model number of motor | Shinano, SST-59D3206 |  |  |  |  |  | Shinano, SST59D5301 |  |  |
|  | Working current (A) | 2.8 |  |  |  |  |  | 3.0 |  |  |
|  | Torque of motor (N•m) | 1.44 |  |  |  |  |  | 1.57 |  |  |
|  | Brand of grating ruler | Fagor, MX or MKX series |  |  |  |  |  |  |  |  |
|  | Brand and model number of stepping driver (optional) | Moons, SR4 |  |  |  |  |  |  |  |  |
|  | Type of plugs for stages and grating rulers | DB9 (pin) |  |  |  |  |  |  |  |  |
|  | Type of cables for stages | High flexible cables (Helukabel, Germany) |  |  |  |  |  |  |  |  |
|  | Length of cables for stages(m) | 0.2 |  |  |  |  |  |  |  |  |
|  | Position-limit sensors (built-in) | 2*PM-L25 (SUNX, Japan) |  |  |  |  |  |  |  |  |
|  | Origin-point sensors (built-in) | 11*PM-L25 (SUNX, Japan) |  |  |  |  |  |  |  |  |
|  | Voltage of power supply for sensors (V) | DC5~24V $\pm 10 \%$ |  |  |  |  |  |  |  |  |
|  | Consuming current (mA) | <60 (total) |  |  |  |  |  |  |  |  |
|  | Output for control | collector of NPN open-circuit output |  |  |  |  |  |  |  |  |
|  | Status of output ports | Position limit sensor: output ON when sensor is blocked; Origin-point sensor: output OFF when sensor is blocked |  |  |  |  |  |  |  |  |
| Operating load | Horizontal direction (Kg) | 30 |  |  |  |  |  | 80 |  |  |
|  | Invert direction (Kg) | 15 |  |  |  | 25 |  | 40 |  |  |
|  | Vertical direction ( Kg ) | Using model number "xx-Z" for vertical load operation. Refer to KSAxxx-Z series |  |  |  |  |  |  |  |  |

Highest speed is measured with the conditions of zero-load and motors being worked at 600rpm

Dimensions:

KA050


## KA150



KA200



## KA400




KA800


KA1000


